



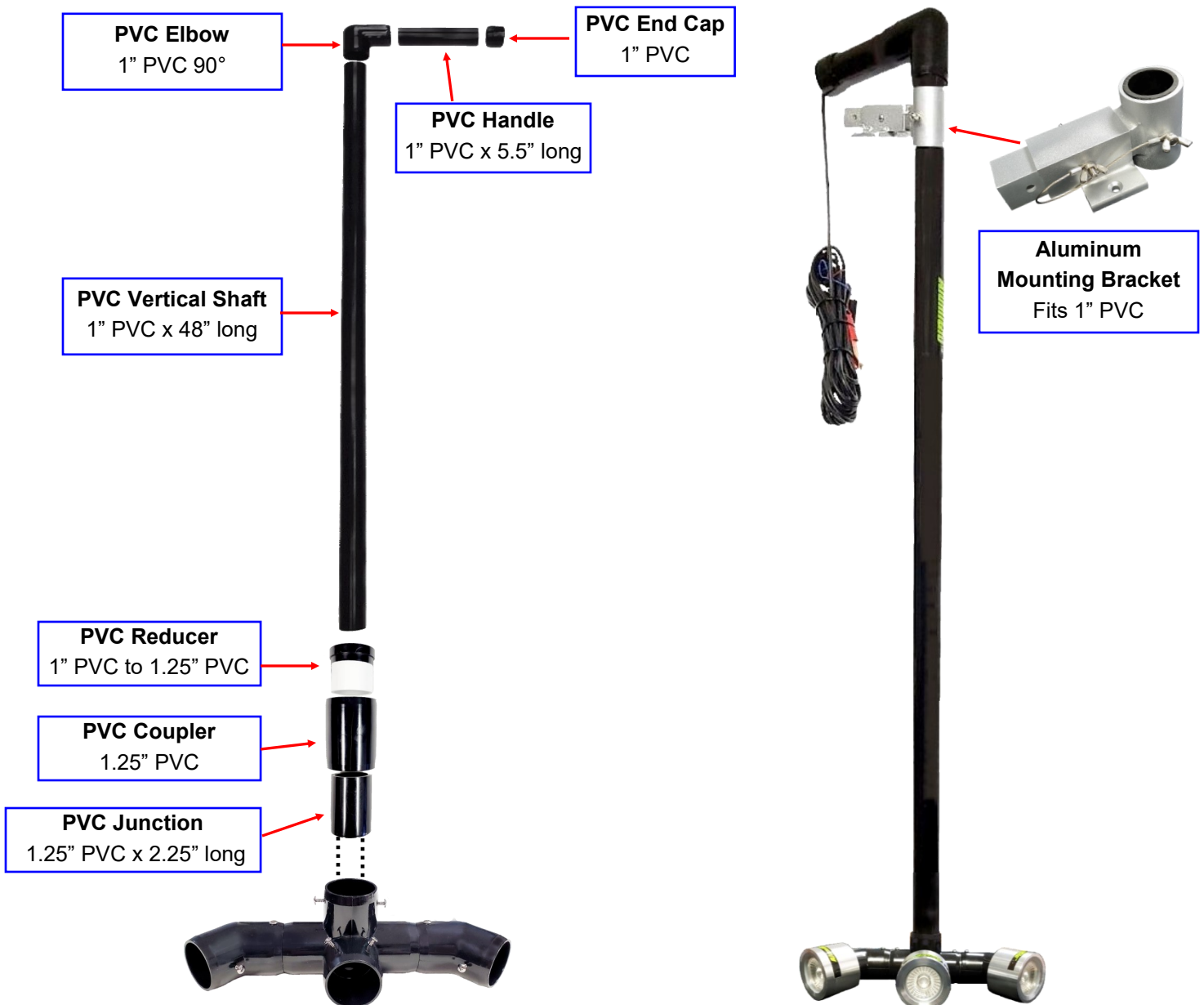
# Build a FlounderPro 8550

**Easy to Make FlounderPro 8550**

**Build your own FlounderPro 8550 and SAVE \$\$**

**Use Schedule 40 PVC**

**PVC Vertical Shaft & Handle**





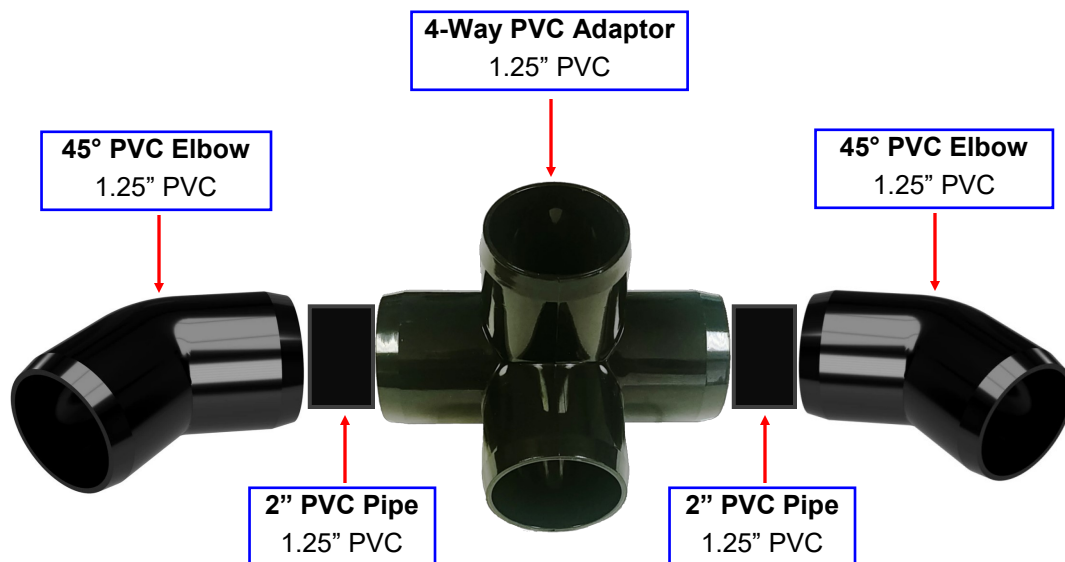
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Use Schedule 40 PVC

PVC Light Head Assembly



PVC Light Head Assembly can either be glued together using PVC glue or it can be assembled using #6 x 3/8" stainless steel screws which allows the 45° Elbows to be adjusted or changed if need be.

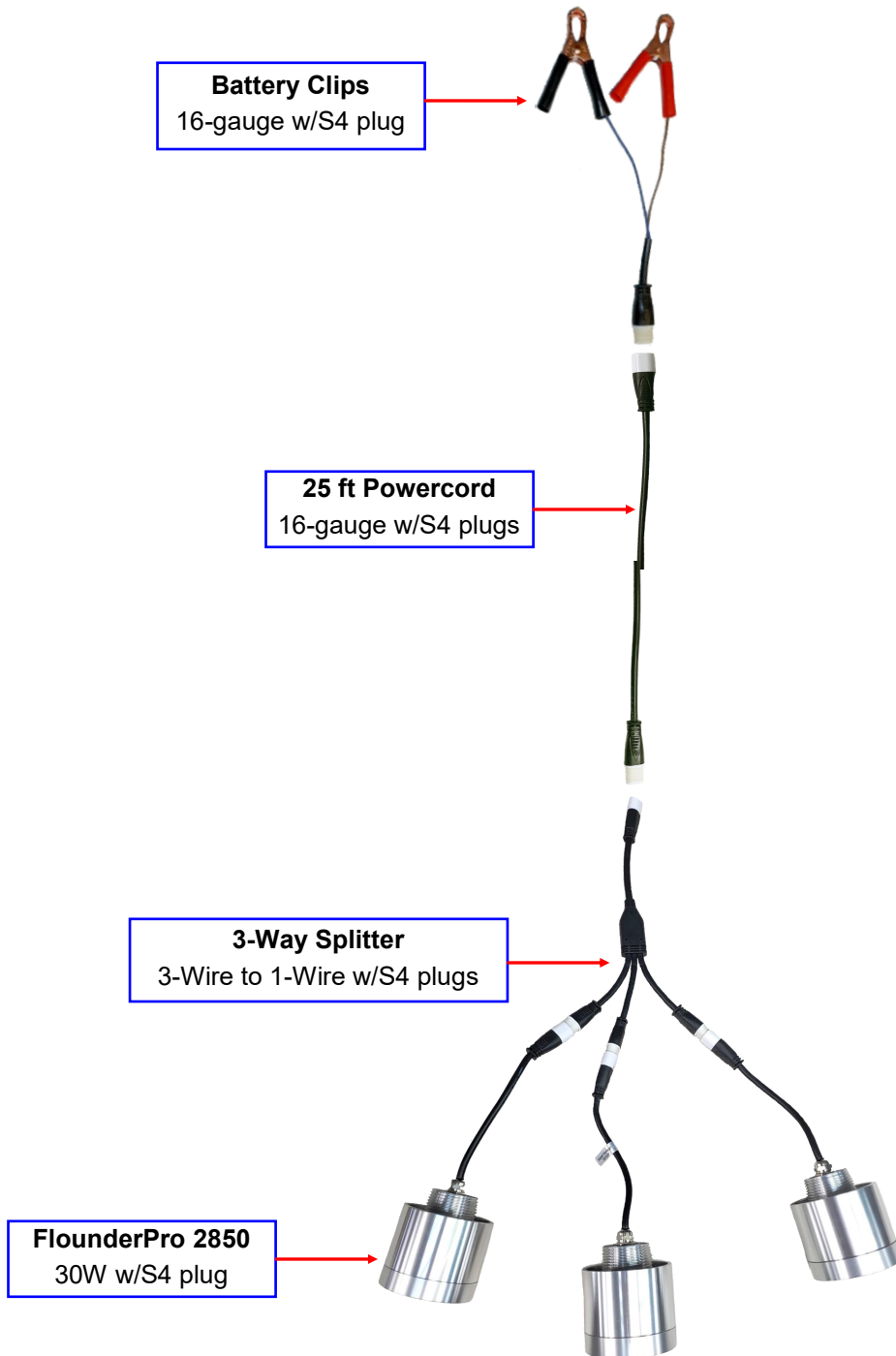


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# Build a FlounderPro 8550

## Lights and Wiring Harness



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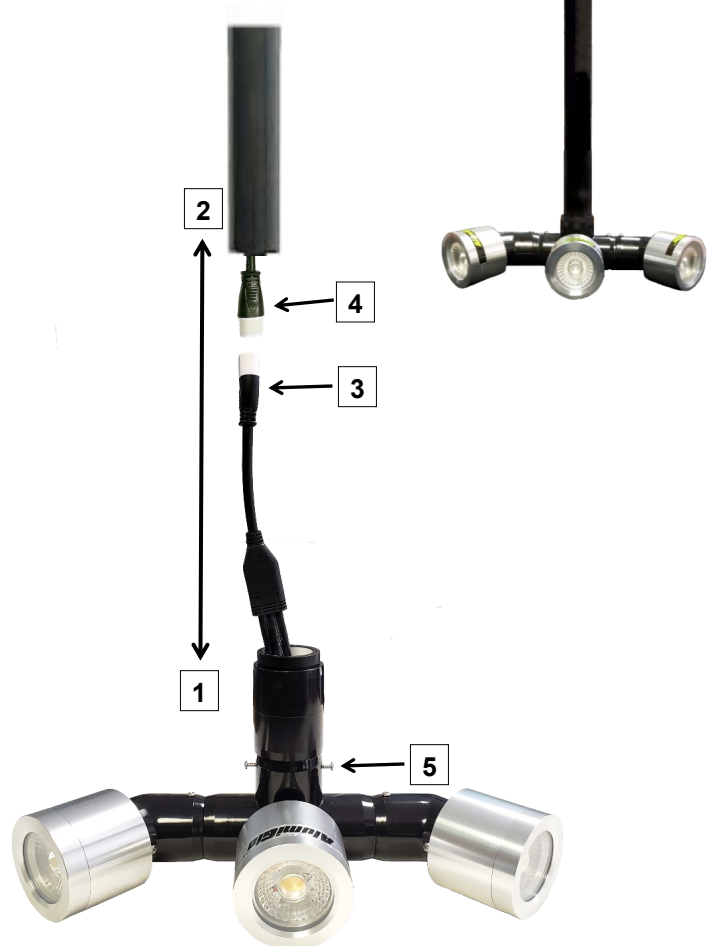
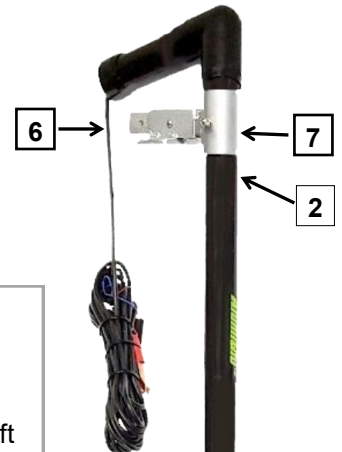
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# Build a FlounderPro 8550

## Assembly Instructions

- Slide Aluminum Mounting Bracket (7) onto Vertical 1" PVC Shaft (2)
- Run "Female" end of power-cord through 1" PVC Handle Assembly and Vertical Shaft
- Position the Light Head Assembly (1) below the Vertical PVC Shaft (2)
- Plug the Light Head Connections (3) into the Power-Cord Connection (4)
- Slide the Light Head Assembly (1) onto the Schedule 40 1" Vertical Shaft (2) (Use PVC glue or screws to secure pieces).
- To Remove or Replace FlounderPro 2850 Light Heads, loosen screws (5) on PVC light head assembly.



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